



PRECISION CUT-OFF MACHINE

QCUT 200 A

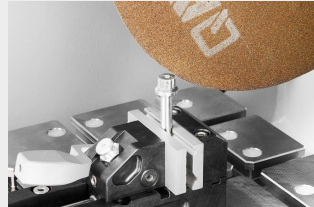
PRECISION CUT-OFF MACHINE QCUT 200 A

FEATURES



HIGHEST DEMANDS OF SAFETY

- | Due to the enabling switch, the machine can only be positioned via the two-hand control when the door is open.
- | The risk of crushing for the machine operator is virtually eliminated



INTELLIGENT COMPONENT DETECTION

- | Proven automatic component detection and a new type of exit detection (auto-stop function)
- | Start and end points of the cutting process are automatically detected and process times are shortened



HIGHEST PRECISION THANKS TO ROBUST DESIGN

- | Durable and low vibration thanks to stable construction
- | Cutting or grinding (using a cup wheel) of delicate samples with maximum precision
- | Excellent access to the cutting chamber thanks to large sliding door
- | Quick and secure attachment of versatile clamping devices on the large machine table



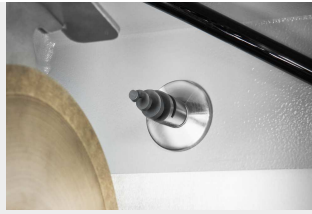
INTUITIVE AND SIMPLE OPERATION

- | Large 7" industrial touchscreen with ergonomic user guidance
- | Easy operation of the user-friendly software
- | Comfortable movement of automatic axes using the Joystick



FLOW MONITORING

- | Optional flow monitoring ensures constant cooling of sensitive samples even during long cutting processes
- | The cutting process is automatically interrupted as soon as a critical threshold value is reached



AUTOMATIC CLEANING FUNCTION

- | Fully automatic machine cleaning thanks to spiral nozzles in the cutting chamber
- | Cleaning can be switched on individually and starts automatically after each cut if required
- | Clear view during the cutting process: cleaning can be activated during the running process



EXTENSIVE CUTTING PROGRAMS

- | Depending on the geometry of the component, the travel or chop cut is used to minimize the contact area to the cut-off wheel
- | Cut the workpiece layer by layer and optimize the angle of action using the step cut functions – particularly suitable for solid material

THIS INSTRUMENT IS IDEALLY
SUITED FOR GEOLOGY AND
MINERALOGY APPLICATIONS

PRECISION CUT-OFF MACHINE QCUT 200 A

CUTTING WITHOUT RESTRICTIONS

1. Cutting chamber flushing

- | Automatic cleaning of the cutting chamber

2. Large machine table

- | Axes can be positioned backlash-free
- | Easy grooves for simple mounting of QATM clamping devices
- | T-slots 8 mm for individual clamping devices
- | Max. W x H: 300 mm x 210 mm

3. Ergonomic control panel

- | Large 7" TFT touch display
- | Joystick for manual operation

4. Laser alignment

- | For exact component part positioning before cutting
- | Included as standard

5. Accessories

- | Clamping possibility individually expandable with turning device or further clamping devices

6. Cut-off wheel lock

- | Simplified cut-off wheel change via locking function
- | With integrated lubrication option

7. Dressing device

- | For sharpening diamond cutting and grinding wheels
- | Can be operated manually from the outside

8. Centrifugal separator

- | Effective removal of coolant mist from the sectioning process



OPTIMAL ACCESSORIES FOR QCUT 150 A AND 200 A

RECIRCULATION COOLING SYSTEMS

Optimal cooling is essential during sectioning. Excessive heat generation during the sectioning process damages the specimen and increases the wear of the cut-off wheel. The cooling and corrosion protection agent dissipates the heat and simultaneously removes the chips from the cut-off chamber.



15L RECIRCULATION COOLING SYSTEM

- | Portable system with filter cartridge and lid
- | Small footprint required
- | Easy to integrate into existing laboratory furniture
- | Two-chamber system for filtration



45L RECIRCULATION COOLING SYSTEM (MOBILE)

- | Mobile unit with inlet strainer, filter bag and overflow
- | Can be placed under a lab bench or floor-to-ceiling cabinet
- | Expandable with optional pump module for cut-off chamber flushing
- | Two-chamber system for filtration with removable separating slide



45L RECIRCULATION COOLING SYSTEM (SYSTEM LAB)

- | Mobile unit with retractable mechanism
- | Can be conveniently integrated into QATM system laboratory cabinets and cabinets with undershelves
- | Expandable with optional pump module for cut-off chamber flushing
- | Inlet strainer, filter bag and overflow
- | Two-chamber system for filtration with removable separating slide

ACCESSORIES

CLAMPING TOOLS

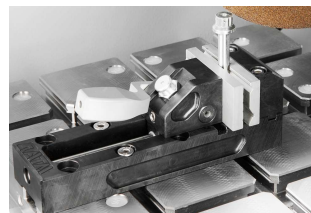
A wide range of clamping tools is available for the Qcut 200 A. Using the Easy clamping system, they can be simple and securely fastened to the table with just one screw. This makes the tedious fixing of the clamping tools in the T-slots of the table unnecessary. The Easy clamping system is an innovative addition with a great impact on everyday work.



Easy-clamping base S
with rotary function +
easy adaption (vertical)



Easy-clamping base S
with Qtool 40 S



Qtool 40



[Click to view video](#)

Clamping and cutting
of challenging samples
(Video)

PERFECT CUTTING - CUT-OFF WHEELS FROM QATM

Cutting is more reliable, safe and efficient when processed with the right ingredients: knowledge, care and the right choice of consumables and instruments. The Qprep range includes specially developed cut-off wheels for a wide variety of materials and requirements.

- | Low thermal influence on the specimen during the cutting process
- | Wet abrasive cutting achieves very fine surface finishes after cutting
- | Optimal cutting shortens the further preparation process



PRECISION CLAMPING DEVICES

The Precision Series from QATM offers versatile clamping for both regular and irregularly shaped samples, designed for the most demanding and precise materialographic applications.

- | Handles Irregular and Complex Geometries
- | Varied and Versatile Product Range
- | Works with Rotating Device Integration (Qcut 150 A)
- | Horizontal and Vertical Adaptation Available



PRECISION CUT-OFF MACHINE QCUT 200 A

TECHNICAL DATA



Cut-off wheel

up to $\varnothing$ 203 mm / 8"

Max. cutting capacity

75 mm (cut-off wheel $\varnothing$ 200 mm)

Wheel flange size

$\varnothing$ 12,7 mm

X-axis

210 mm (manual / automatic)

Y-axis

80 mm (automatic)

Z-axis (option)

80 mm (automatic)

Feedrate

0.005 - 20 mm/s

Precision Z-axis

0,005 mm

min. cross feed (Z-axis)

0,001 mm

Table without Z-axis (WxD)

300 x 210 mm

Table with Z-axis (WxD)

280 x 210 mm

T-slot

8 mm

Speed	300 - 5000 rpm
Drive power (main drive)	0,75 kW, S1
Connection power	2,2 kVA
W x H x D	725 x 535 x 675 mm
Weight	~ 82 kg

www.qatm.com/qcut-200-a

ORDER DATA

BASIC EQUIPMENT

MACHINE (1 ITEM REQUIRED)

M1891000  Qcut 200 A Base machine 200-240V, 50/60Hz

M1891001  Qcut 200 A Base machine 100-120V, 50/60Hz

CROSS FEED (1 ITEM REQUIRED)

A1891000 Qcut 200 A automatic X, Y axis

A1891001 Qcut 200 A automatic X, Y, Z axis

OPTIONS (TO BE ORDERED WITH MACHINE)

A1891003 Qcut 200 A cutting chamber cleaning

A1891004 Qcut 200 A flow monitoring

A1891005 Qcut 200 A preparation rotation device

Z1891000 Qcut 200 A dressing device

A1891008 Preparation centrifugal separator

Z1891006 Centrifugal separator

A1891002 Preparation fresh water cooling system

RECIRCULATION SYSTEM (1 ITEM REQUIRED)

Z5800011 Qcut 200 A recirculation cooling system 15 Ltr.

Z5800012 Qcut 200 A recirculation cooling system 45 Ltr., mobile

Z5800013 Qcut 200 A recirculation cooling system 45 Ltr., for system lab

Z5800014 Pump module recirculation cooling

Z5800015 Pump module chamber cleaning (not usable with cooling system 15 Ltr.)

OPTIONS (CAN BE ORDERED SEPARATELY)

Z1800002



Sample collector

Z1891001 Rotation device type RD2.1

Z1870050 Flange set Ø 59 mm

Z1870051 Flange set Ø 99 mm

Z1870052 Flange set Ø 139 mm

CLAMPING DEVICES

PRECISION CLAMPING DEVICES, CLAMPING_DEVICES, PRECISION_CLAMPING_DEVICES

Z1870035 Sample holder L standard Ø 40 mm open, Clamping_devices,
Precision_clamping_devices

Z1870037 Sample holder L standard Ø 40 mm closed, Clamping_devices,
Precision_clamping_devices

Z1870039 Sample holder L Flex Ø 40 mm, Clamping_devices, Precision_clamping_devices

Z1870043 Sample holder L parallel clamping vice open, Clamping_devices,
Precision_clamping_devices

Z1870041 Sample holder L parallel clamping vice closed, Clamping_devices,
Precision_clamping_devices

Z1870045 Drop shape sample holder L Ø 40 mm, Clamping_devices,
Precision_clamping_devices

Z1870047 Universal clamping vice L, Clamping_devices, Precision_clamping_devices

Z1870054 Mini vice L, Clamping_devices, Precision_clamping_devices

Z1870056 Double parallel vice L, Clamping_devices, Precision_clamping_devices

Z1870058 Adaptor with ball joint L, Clamping_devices, Precision_clamping_devices

Z1870064 Reduction ring Ø 25 mm, Clamping_devices, Precision_clamping_devices

Z1870063 Reduction ring Ø 30 mm, Clamping_devices, Precision_clamping_devices

Z1870071 Reduction ring Ø 40 mm, Clamping_devices, Precision_clamping_devices

Z1870067 Reduction ring 1", Clamping_devices, Precision_clamping_devices

Z1870066 Reduction ring 1 1/4", Clamping_devices, Precision_clamping_devices

Z1870065 Reduction ring 1 1/2", Clamping_devices, Precision_clamping_devices

Z1870068 Manual chuck Ø 32 mm, Clamping_devices, Precision_clamping_devices

Z1870069	Manual chuck Ø 44 mm, Clamping_devices, Precision_clamping_devices
Z1870070	Manual chuck Ø 56 mm, Clamping_devices, Precision_clamping_devices

VACUUM CLAMPING VICES, CLAMPING_DEVICES, PRECISION_CLAMPING_DEVICES

Z1870028	Vacuum sample holder, Clamping_devices, Precision_clamping_devices
01870288	Vacuum holder (sacrificial plate), Clamping_devices, Precision_clamping_devices
Z1304600	Vacuum pump 230V/50Hz for vacuum sample holder, Clamping_devices, Precision_clamping_devices
Z1304634	Vacuum pump 110V/60Hz for vacuum sample holder, Clamping_devices, Precision_clamping_devices

QUICK CLAMPING TOOLS, CLAMPING_DEVICES

QTOOL 40, CLAMPING_DEVICES, QTOOL_SERIES

Z2270201	Qtool 40 S, Clamping_devices, Qtool_series
Z2270200	Qtool 40, Clamping_devices, Qtool_series
02270202	Clamping jaw 25 mm - for Qtool 40, Clamping_devices, Qtool_series
Z2270202	Clamping jaws 45 mm - for Qtool 40, Clamping_devices, Qtool_series
02270212	Clamping jaw 25 mm bevelled - for Qtool 40, Clamping_devices, Qtool_series
02270213	Clamping jaw 25 mm cross prism - for Qtool 40, Clamping_devices, Qtool_series
Z2270203	Clamping jaws 45 mm slotted - for Qtool 40, Clamping_devices, Qtool_series
Z2270204	Clamping jaws 45 mm slotted prism - for Qtool 40, Clamping_devices, Qtool_series

QTOOL 60, CLAMPING_DEVICES, QTOOL_SERIES

Z2235200	Qtool 60, Clamping_devices, Qtool_series
02235202	Clamping jaw 32 mm - for Qtool 60, Clamping_devices, Qtool_series
Z2235201	Clamping jaws 60 mm - for Qtool 60, Clamping_devices, Qtool_series
02235212	Clamping jaw 32 mm bevelled - for Qtool 60, Clamping_devices, Qtool_series
02235213	Clamping jaw 32 mm cross prism - for Qtool 60, Clamping_devices, Qtool_series
Z2235202	Clamping jaws 60 mm slotted - for Qtool 60, Clamping_devices, Qtool_series
Z2235203	Clamping jaws 60 mm slotted prism - for Qtool 60, Clamping_devices, Qtool_series

EASY-CLAMPING PLATES, CLAMPING_DEVICES, EASY_CLAMPING_PLATES

Z2236030	Easy-clamping plate S, Clamping_devices, Easy_clamping_plates
Z2236031	Easy-clamping plate S with rotating unit, Clamping_devices, Easy_clamping_plates
Z2236035	Easy-clamping plate M, Clamping_devices, Easy_clamping_plates

ACCESSORIES FOR EASY-CLAMPING PLATES

Z2236032	Easy adaption horizontal, Clamping_devices, Easy_clamping_plates
Z2236033	Easy adaption vertical, Clamping_devices, Easy_clamping_plates
Z2236034	Easy adaption Qtool 40 - 60, Clamping_devices, Easy_clamping_plates
Z2236038	Multitower rotating plate, Clamping_devices, Easy_clamping_plates
Z2236039	Multitower, Clamping_devices, Easy_clamping_plates
Z2236040	Swivel unit Qtool 40 - 60, Clamping_devices, Easy_clamping_plates
Z2236036	Easy-multifunctional plate, Clamping_devices, Easy_clamping_plates

CLAMPING ACCESSORIES FOR ROTATING, SWIVELING AND SPECIAL APPLICATIONS, CLAMPING_DEVICES, CLAMPING_ACCESSORIES_SPECIALS

Z1304643	Screw clammer with Easy-clamping plate M, Clamping_devices, Clamping_accessories_specials
Z1304636	Expansion clamping device, Clamping_devices, Clamping_accessories_specials
Z2236009	Vertical clamp single, Clamping_devices, Clamping_accessories_specials
Z2236010	Vertical clamp double, Clamping_devices, Clamping_accessories_specials
Z2234010	Clamping system X-Clamp 3858, Clamping_devices, Clamping_accessories_specials

UNIVERSAL VICES AND ACCESSORIES, CLAMPING_DEVICES, UNIVERSAL_VICES_AND_ACCESSORIES

01350022	Prism 120°, Clamping_devices, Universal_vices_and_accessories
01350023	Prism slim, Clamping_devices, Universal_vices_and_accessories
01350024	Prism 90°, Clamping_devices, Universal_vices_and_accessories

Z1350008		Universal vice Piccolo 54, Clamping_devices, Universal_vices_and_accessories
Z1350010		Suitcase set universal vice Piccolo 54, Clamping_devices, Universal_vices_and_accessories
Z1350012		Universal vice Piccolo 100, Clamping_devices, Universal_vices_and_accessories
92005796		Longitudinal v-shoe, Clamping_devices, Universal_vices_and_accessories
92005797		Traverse v-shoe, Clamping_devices, Universal_vices_and_accessories
92005799		Longitudinal bridge, Clamping_devices, Universal_vices_and_accessories
92005800		Traverse bridge, Clamping_devices, Universal_vices_and_accessories
92005798		Standard clamping shoe, Clamping_devices, Universal_vices_and_accessories
Z1350007		Height adapter 60mm Piccolo, Clamping_devices, Universal_vices_and_accessories
Z1350003		Height adapter 74mm Mono, Clamping_devices, Universal_vices_and_accessories
95003172		Clamping arm extension Piccolo 54 and Mono 61, Clamping_devices, Universal_vices_and_accessories
Z1304591		Fixing screw M6 x 25, Clamping_devices, Universal_vices_and_accessories
95003169		Fixing screw Piccolo M8 x 25, Clamping_devices, Universal_vices_and_accessories
95003170		Fixing screw Piccolo M10 x 25, Clamping_devices, Universal_vices_and_accessories
95003168		Fixing screw Mono M10 x 32, Clamping_devices, Universal_vices_and_accessories
91001157		T-slot nut - stainless M6 x 8, Clamping_devices, Universal_vices_and_accessories
91001161		T-slot nut - stainless M8 x 10, Clamping_devices, Universal_vices_and_accessories
91001159		T-slot nut - stainless M8 x 12, Clamping_devices, Universal_vices_and_accessories
91001158		T-slot nut - stainless M10 x 12, Clamping_devices, Universal_vices_and_accessories